INSTYTUT LOTNICTWA
Al. Krakowska 110/114 02-256 Warszawa
Tel.: 22 846 00 11 Fax.: 22 846 44 32

AB 792

CONSTRUCTION AND MATERIALS RESEARCH LABORATORY SECTION

CONSTRUCTION TESTING LABORATORY
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RESEARCH REPORT

Durability static test of a gyrocopter hub bar

Report No: LM1/RPT/Gyrotech/01/18 **Number of pages:** 10

Research conducted by:

……
mgr inż. Janusz Wlazło

Laboratory Section Manager:

……
dr inż. Krzysztof Kawalec

Authorized by:

……
mgr inż. Janusz Wlazło

Warsaw, February 2018

SUBJECT OF TESTING: static durability

RESEARCH FACILITY: gyrocopter hub bar type GT/HB/AL2017

TYPE OF WORK: testing

PRINCIPAL: Gyro-Tech sp. z o.o.

REPORT CONTAINS: 10 pages

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SYMBOLS OF WORK RELATED: see page 10

KEYWORDS: gyrocopter, blades, hub bar, static tests, durability

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The report was prepared by:

……..
mgr inż. Janusz Wlazło

Performers:

Robert Klewicki
Mirosław Kozera
Janusz Wlazło

Verified by:

……
mgr inż. Janusz Wlazło

SUMMARY

The report contains description of implementation, progress and results of tests of a gyrocopter hub bar.

Prepared by	Date	Verified by	Date	Construction Testing Laboratory
Janusz Wlazło	19.02. 2018	Robert Klewicki	19.02. 2018	

Distribution:

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1. Introduction

The studies have been carried out in the framework of the order placed by Gyro-Tech Innovation in Aviation Sp. z o.o. company.

2. Object of the study

The object of the study was a set of hub bar for gyrocopter blades, type GT/HB/AL2017. Elements for implementing loads were designed and made by the Principal.

Pic 1. Hub bar type **GT/HB/AL2017**

3. Aim of the study

The aim of the study was to determine the static durability of the testing object and to provide a set of measurement data for further durability analyses.

4. Procedure used

- Testing procedure JPB.03 / LM1 [1]

5. Testing station

The tests were carried out on the AVIATA durability frame equipped with suitable facilities, allowing adding required loads to the tested element.

6. Measuring and testing facilities, uncertainty of measurement

The load in the test was carried out by using electro-hydraulic cylinder which is part of the AVIATA durability frame along with a controller in the following completion:
- hydraulic cylinder R-580-150
- MTS 407/01 Controller S / N M402246L

The force, displacement and deformation were recorded by using a measuring system "System 5000" from Vishay MicroMeasurement equipped with appropriate analog-digital cards.

Calibration of measuring channels contain protocols [2], [3], [4].

Force measurement

For measurement and control was used a force transducer 1232-450kN/01 along with amplifier MTS 407.12 DC Conditioner S/N 1467366F (part of the controller MTS 407).

Determination of measuring point	Converter	Range	Amplifier	System 5000 Card	Card Channel	Estimated measurement uncertainty *)
F	1232-450kN/01	450 kN	407.12 DC Conditioner 1467366F	HL5130/04	2	+/- 0.3 kN

**) Expanded uncertainty (with a confidence level of p = 95%)*

Displacement measurement

The resulting displacement of the cylinder piston loading of the AVIATA machine was measured by LVDT transducer integrally built in the cylinder.

Determination of measuring point	Converter	Range	Amplifier	System 5000 Card	Card Channel	Estimated measurement uncertainty *)
F	R-580-150	150 mm	407.14B AC Conditioner 0423852D	HL5130/04	1	+/- 0.4 mm

**) Expanded uncertainty (with a confidence level of p = 95%)*

7. Test course and results

Before carrying out the test, a representative of the Principal confirmed the compliance of the tested object with the documentation. The representative of the Principal was present during the tests.
It was agreed with the Principal that the load will be proceeded with a fixed elongation speed: 2 mm / min.

During execution of the test, measured were: the loading force and displacement of the cylinder piston.

The test was carried out on 13.02.2018 [5].

Hub bar – GT/HB/AL2017

Pic. 2 Hub bar mounted on the testing station

The course of force against displacement is presented in the chart – Fig. 1, while the form of destruction is presented in Pic.3 and 4.

The maximum recorded load (destructive power): **403.5 kN.**
Form of destruction: shear of bolts at connection implementing the load.

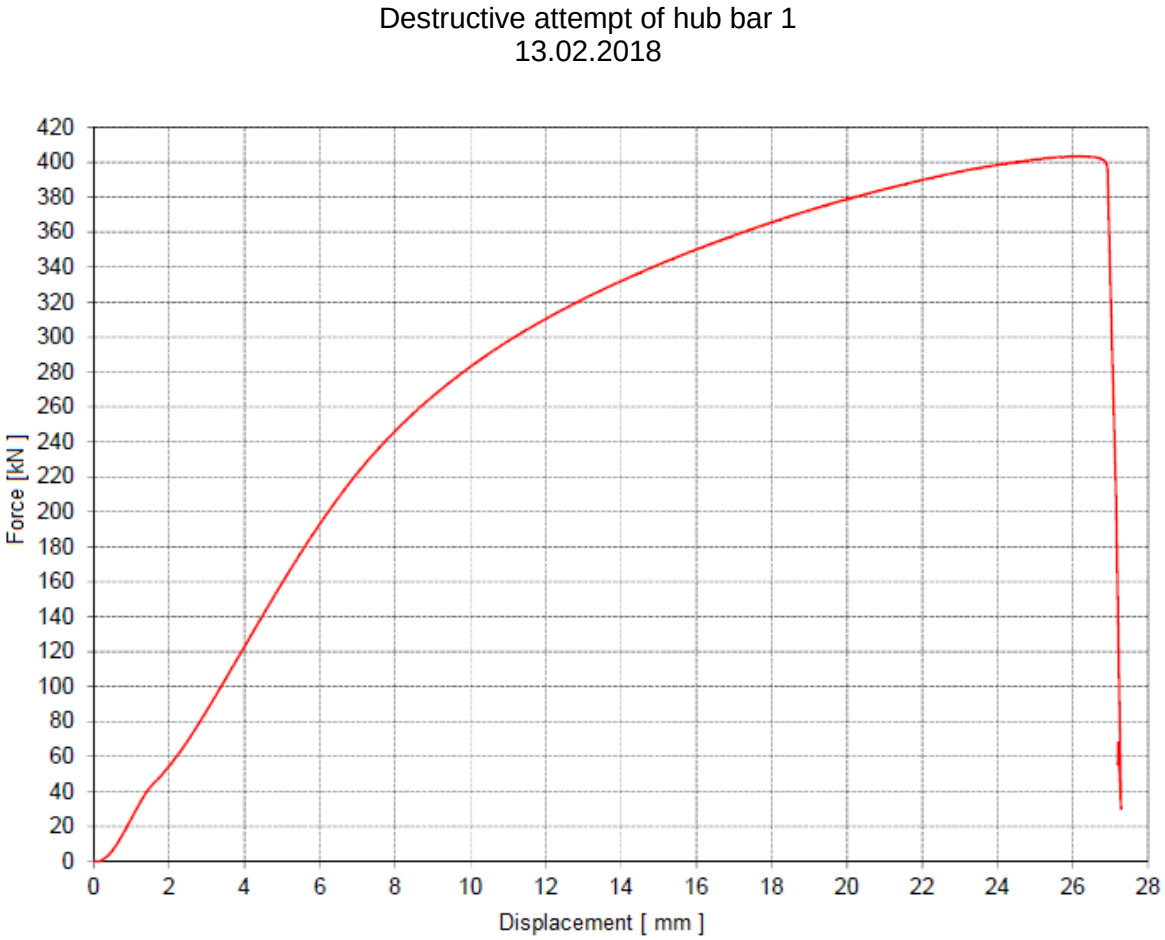
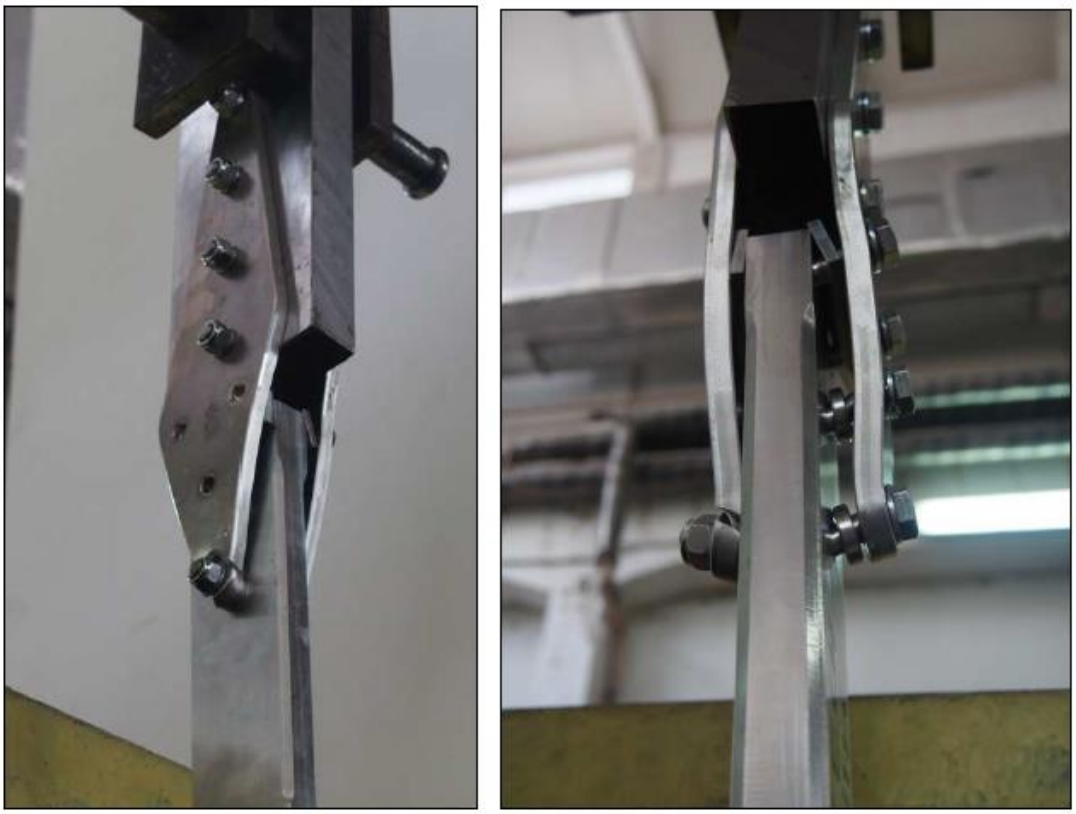


Fig. 1. The load course.



Pic. 3. Destroyed bolts connection in the hub bar

Pic. 4. Destroyed bolts connection in the hub bar

8. References

[1] J. Wlazło, Static and quasi-static research on complete mechanical constructions, their assemblies or components or construction parts. Research Procedure No JPB.03 / LM1; Ilot, Warsaw 18.10.2010

[2] Minutes of force measuring channel calibration: force transducer Interface, model 1232ACK-450kN-B amplifier 407.12 Conditioner DC controller MTS 407/01, GUM No. M3-M33.4180.246.2016.4700.1; Warsaw 06.12.2016

[3] Minutes of displacement track calibration of the AVIATA hydraulic machine cylinder, No. WPB/PRT/03/18; Warsaw 09.02.2018

[4] Minutes of verification of measurement cards High Level Model 5130B System 5000 No WPB/PRT/16/17; Warsaw 24.04.2017

[5] Research Work Card LM1/KPB/02/18

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